

# GREELEY AUTOMOTIVE MACHINE, INC.

Northern Colorado's Most Complete Automotive Machine Shop

404 8th. Ave.

Greeley, CO 80631

Phone:(970) 352-4342 - FAX: (970) 356-1877

(effective 05/1/2018) Prices subject to change without notice

We offer custom machine work & exchanges

## **Align Boring Operations:**

1000	Torque mains & check line bore.....	63.00
1001	Check line bore & touch up .....	105.00
1011	Touch up line bore medium duty.....	120.00
1012	Touch up cam tunnel.....	50.00
1002	Check line bore new block .....	42.00
1006	Check line bore heavy duty block .....	94.00

## **Align Honing**

1007	7 mains.....	210.00
1005	5 mains.....	165.00
1004	4 mains or less .....	160.00
1008	Heavy duty up to 5" main.....	100.00 hr.

## **Align Boring**

1010	Align boring, blocks, cam bearings & main bore.....	100.00 hr.
1015	Cut seal surface on 400 Chevy.....	52.00
1017	Machine block for 1 piece rear seal .....	100.00
1020	Install Aftermarket main caps, line bore, finish hone, 3 caps.....	500.00
1030	Line bore & hone block for large cam bearings.....	466.00
1033	Line bore block for roller cam bearings .....	640.00
1035	Regroove cam tunnel .....	104.00
1025	Install aftermarket main caps, line bore, finish hone 5 caps .....	600.00
1027	Mill block for flat caps add.....	174.00

## **Assembly & Disassembly:**

### **Assembly:**

2004	4 cyl. short block.....	256.00
2006	6 cyl. short block.....	290.00
2008	V-8 short block.....	320.00
2009	Race short block.....	500.00
2010	V-8 long block.....	420.00
2014	4 cyl. complete.....	420.00
2015	4 cyl. SOHC .....	560.00
2017	4 cyl. DOHC .....	630.00
2016	6 cyl. complete.....	490.00
2019	6 cyl. SOHC .....	630.00
2021	6 cyl. DOHC .....	700.00
2018	V-8 complete.....	560.00
2028	V-8 SOHC .....	700.00
2038	V-8 DOHC .....	762.00
2020	Race engine wet sump.....	760.00
2022	New race engine wet sump .....	1,000.00
2030	Race engine dry sump.....	1,050.00
2031	New dry sump race engine .....	1,400.00
2040	Heavy duty truck & tractor.....	100.00 hr.
2050	Install accessories.....	100.00 hr.
2061	Assemble L-6 medium duty diesel .....	700.00
2060	Assemble V-8 medium duty diesel .....	840.00

2051	Assemble engine .....	100.00 hr.
<b>Disassembly:</b>		
2104	4 cyl. short block.....	94.00
2114	4 cyl. complete.....	130.00
2106	6 cyl. short block.....	106.00
2116	6 cyl. complete.....	148.00
2108	8 cyl. short block.....	110.00
2118	8 cyl. complete.....	162.00
2107	Medium duty diesel .....	256.00
2119	8 cyl. race dry sump complete .....	204.00
2109	Disassemble engine .....	100.00 hr.
2110	Remove accessories .....	100.00 hr.

**Balance Engine Assembly:**

3003	V-6 .....	210.00
3000	V-8.....	210.00
3006	Inline 6 cyl.....	176.00
3004	4 cyl.....	152.00
3007	L-6 medium duty diesel .....	254.00
3008	V-8 medium duty diesel .....	320.00
3010	Truck & tractor.....	100.00 hr.
3005	Rebalance 350 flywheel to 400 or 454.....	88.00
3002	Change balance on flywheel to match another flywheel.....	116.00
3015	Balance part.....	100.00 hr.
3020	Install heavy metal .....	78.00 ea.
3021	Install 2 or more pieces, heavy metal .....	66.00 ea.

**Bell Housing Operations:**

3100	Realign bellhousing dowels in block (small block Chevy).....	88.00
3105	Dial indicate bell housing for concentricity .....	100.00 hr.

**Cam Bearing Installation:**

3200	Install one cam bearing.....	20.00
3210	Light duty set.....	42.00
3212	Medium duty diesel set.....	53.00
3215	Install race car or roller cam bearing sets.....	70.00
3220	Heavy duty truck & tractor sets.....	60.00

**Camshaft Operations:**

3300	Degree camshaft.....	90.00
7920	R & R cam gear.....	39.00

**Chassis Dyno**

9630	Diesel emission test .....	70.00
9631	Diesel emission retest .....	65.00
9640	VIN verification .....	15.00
9650	Stamp (rebuilt from salvage).....	24.00

**Cleaning Operations:**

4000	Block pass. & lt. truck.....	94.00
4005	Medium duty diesel block .....	110.00
4010	Heavy duty block .....	170.00
4001	Final wash light duty block .....	22.00
4002	Final wash medium duty block .....	28.00
4003	Final wash heavy duty block .....	33.00
4020	Clean light duty heads .....	27.00 ea.
4022	Clean medium duty head per cylinder .....	8.00
4023	Clean heavy duty head per cylinder .....	14.00

4030	Intake cast.....	53.00
4040	Intake aluminum (inc. glass beading).....	53.00
4050	Complete light duty engine assembly.....	210.00
4051	Clean short block assembly.....	166.00
4055	Clean complete medium duty diesel .....	264.00
4060	Bead blast cleaning.....	100.00 hr
4070	Prepare pistons for reuse .....	9.00 ea.
4080	Chemical cleaning of steel or alum. parts.....	100.00 hr
4081	Clean light duty connecting rod.....	5.00 ea.
4082	Clean medium duty connecting rod.....	6.00 ea.
4083	Clean heavy duty connecting rod.....	7.00 ea.
4084	Remove rings per piston.....	3.00 ea.
4090	Wash block only .....	53.00
4091	Clean light duty crankshaft .....	20.00
4092	Clean medium duty crankshaft .....	27.00
4093	Clean heavy duty crankshaft .....	39.00

**Complete Engine Rebuild:**

5004	Complete 4 cyl.....	1,686.00 + parts
5014	Complete 4 cyl. - less assembly.....	1,104.00 + parts
5044	Complete 4 cyl – OHC.....	1,720.00 + parts
5015	Complete 4 cyl – DOHC .....	1,968.00+ parts
5017	Complete 4 cyl OHC less assembly .....	1,030.00 + parts
5115	Complete 4 cyl DOHC less assembly .....	1,338.00 + parts
5006	Complete 6 cyl.....	1,977.00 + parts
5016	Complete 6 cyl. - less assembly.....	1,291.00 + parts
5046	Complete 6 cyl – OHC.....	2,078.00 + parts
5047	Complete 6 cyl DOHC .....	2,273.00 + parts
5146	Complete 6 cyl OHC less assembly .....	1,249.00 + parts
5147	Complete 6 cyl DOHC less assembly .....	1,233.00 + parts
5108	Complete V-8.....	2,199.00 + parts
5118	Complete V-8 premium build.....	2,967.00 + parts
5109	Complete V-8 with pin bushings and rocker shafts.....	2,374.00 + parts
5119	Complete V-8 premium build with pin bushings and rocker shafts.....	3,206.00 + parts
5018	Complete 8 cyl. - less assembly.....	1,477.00 + parts
5148	Complete 8 cyl – SOHC.....	2,301.00 + parts
5059	Complete V-8 DOHC .....	2,289.00 + parts
5058	Complete V-8 SOHC less assembly .....	1,439.00 + parts
5149	Complete V-8 DOHC less assembly .....	2,135.00 + parts
5010	Complete V-8 diesel, 6.2, 6.5, 6.9, 7.3.....	3,234.00 + parts
5056	Complete L-6 medium duty diesel .....	2,910.00 + parts
5204	Complete L- head 4 cyl.....	1,978.00 + parts
5206	Complete L- head 6 cyl .....	2,298.00 + parts
5208	Complete L- head V-8 .....	2,498.00 + parts
5024	Build long block - 4 cyl.....	1,725.00 + parts
5026	Build long block - 6 cyl.....	1,990.00 + parts
5028	Build long block - 8 cyl.....	2,101.00 + parts
2050	Install accessories.....	100.00 hr.
5034	Build short block - 4 cyl.....	1,103.00 + parts
5036	Build short block - 6 cyl.....	1,133.00 + parts
5038	Build short block - 8 cyl.....	1,347.00 + parts

**Connecting Rod Operations:**

6002	Check for size 1 only .....	20.00 ea.
6000	Check for size (sets) light duty.....	10.00 ea.
6003	Check for size (set) medium duty .....	11.00 ea.
6006	Check for size (set) heavy duty .....	15.00 ea.
6001	Recondition passenger rods, one only.....	32.00 ea.
6004	Recondition medium duty rods in sets.....	25.00 ea.

6015	Recondition heavy duty rods .....	47.00 ea.
6005	Recondition race rods in sets.....	20.00 ea.
6007	Check rods & light hone.....	14.00 ea.
6008	Hone rod for oversized bearing .....	13.00 ea.
6010	Recondition passenger rods in set .....	15.00 ea.
6020	Check rods for straightness.....	9.00 ea.
6030	Polish beams in sets.....	8.00 ea.
6040	Magnaflux rods using black light.....	9.00 ea.
6050	Shot peen rods.....	9.00 ea.

### Crack & Warp Check:

9200	Check one head for cracks & warpage & leaky valves.....	40.00
9214	Check medium duty head for cracks, warpage & leaky valves .....	46.00
9215	Check heavy duty head for cracks, warpage & leaky valves .....	53.00
9210	Check pair of heads for cracks, warpage & leaky valves.....	58.00
9310	Crack repair .....	100.00 hr

### Crankshaft Operations:

(All crankshaft grinding includes chamfering of oil holes & micro polishing) (cleaning extra)

6115	Polish 1 cyl crank .....	18.00
6100	Polish pass. & lt. truck crank.....	40.00
6107	Polish medium duty crank .....	60.00
6110	Polish heavy duty crank.....	70.00
6120	Grind single cylinder crank.....	46.00
6125	Grind 2 cylinder small crank .....	70.00
6130	Grind pass. & lt. tr. 4 cyl. & V-8.....	130.00
6135	Grind 4 Cylinder heavy duty .....	156.00
6140	Grind pass. & lt. truck 6 cyl.....	143.00
6150	Grind L-8 crank .....	165.00
6160	Grind L -6 medium duty .....	297.00
6170	Grind large heavy duty. 6 cyl.....	358.00
6180	Grind medium duty V-6 or V-8.....	270.00
6185	Grind large V-8 .....	330.00
6190	Straighten crankshaft.....	36.00
6195	Weld crankshaft - add to grinding price.....	82.00/ journal
6105	Cross drill crank .....	90.00
6198	Magnaflux using black light inspection.....	35.00
6199	Magnaflux heavy duty crank .....	53.00

### Cylinder Operations:

7014	Measure block and report.....	30.00 ea.
8302	Stroker notch block .....	100.00
7010	O-Ring block deck .....	32.00 per. Cyl.
7000	Hone & deglaze.....	13.00 per. Cyl
7012	Hone 1 cylinder with CV 616 hone .....	35.00 ea.
7013	Hone medium duty block .....	18.00 per. Cyl.
7005	Hone V-8 block with torque plate.....	176.00
7017	Hone block oversize with torque plate .....	226.00

### Bore & Hone Cylinders Up To 4.5

7004	4 cyl.....	132.00
7006	6 cyl.....	148.00
7007	L-6 medium duty .....	187.00
7008	V-8.....	176.00
7009	V-8 medium duty .....	220.00
7001	Bore & hone single cylinder.....	99.00
7002	Bore & hone 2 cylinder - small engine.....	158.00
7003	Bore & hone 3 Cylinder - small engine.....	187.00

7015	Bore cyl. Over 4.5" (each).....	38.00 per. Cyl.
7025	Bore & hone heavy duty block .....	38.00 per. Cyl.
7027	Bore & hone big cylinder (J.D.) .....	187.00 ea.
7018	Bore block & finish honing with torque plate V-8.....	264.00
7011	Upcharge for excessive boring.....	15.00 per. Cyl
7019	Install 2 stroke 1 cyl sleeve .....	140.00
7020	Install repair sleeves (each).....	110.00
7030	Install two or more repair sleeves.....	94.00 ea.
7022	Install diesel repair sleeves.....	130.00 ea.
7023	Install 2 or more diesel repair sleeves.....	110.00 ea.
7035	Install sleeves in aluminum race block .....	146.00
7040	R&R dry sleeves.....	64.00 ea.
7050	R&R wet sleeves.....	38.00 ea.

### Differential

9700	Set up & assemble diff. no brakes .....	330.00
9710	Set up & assemble diff. with brakes .....	386.00
9720	Set up & assemble drop out third member .....	165.00
9730	Rebuild positraction unit .....	110.00
9740	Install locker Spring .....	44.00
9750	Rebuild quick change .....	264.00
9760	R&R axle tube .....	88.00
9770	Rear end work .....	100.00 hr.
9705	Disassemble & clean diff. ....	110.00
9707	Disassemble & clean third member .....	66.00

### Distributor

9800	Test distributor on Sun Machine .....	50.00 ea.
9801	Tune distributor on Sun Machine .....	100.00 hr.
9802	Install Pertronix kit standard application .....	24.00 ea.
9803	Install Pertronix kit custom application .....	100.00 hr.

### Dynamometer Operations:

7120	Prep Engine for Dyno testing.....	220.00
7100	Dyno test and tune customer engine (per 8 hr day).....	700.00
	Special rates available for multiple days.....	call for price
7105	1/2 day quick dyno (4hrs).....	490.00
7110	Dyno test and tune dry sump engine.....	750.00
	* Fuel, oil & filters for testing engine extra	
	Dyno EFI w/o being on run stand first..(3 days).....	1800.00

### Flow Testing:

9900	Flow test heads, carbs & components (per hour).....	100.00/hr.
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### Flywheel Operations:

7200	Surface pass. & lt. truck - single surface.....	50.00
7210	Surface pass. & lt. truck - dual surface.....	56.00
7205	Surface medium duty diesel single surface .....	58.00
7220	Surface heavy duty single surface.....	70.00
7230	Surface heavy duty dual surface.....	88.00
7240	Install or flip ring gear.....	40.00
7250	Surface dual mass flywheel.....	66.00

### Freeze Plug Installation:

7300	Per set.....	30.00
7305	Install galley plugs only .....	18.00

**Head Rebuilding:**

9420	Estimate repairs, 4 cyl head .....	46.00
9430	Estimate repairs, 6 cyl.heads.....	52.00
9440	Estimate repairs, 8 cyl.heads.....	60.00
9402	Rebuild 4 cyl. 4 valve per cylinder head .....	700.00 ea.
9404	Rebuild 4 cyl. 5 valve per cylinder head .....	760.00 ea.
9406	Rebuild L-6 head .....	412.00 ea.
9408	Rebuild V-6 cast iron cylinder head .....	412.00 pr.
9400	Rebuild small block Chevy heads.....	500.00 pr.
9411	Rebuild V-8 cylinder heads .....	608.00 pr.
9417	Rebuild nat. gas BB Chevy heads.....	1200.00

**Injector Sleeves**

9570	Install IH injector sleeves .....	26.00 ea.
9575	Install Detroit injector sleeves .....	60.00 ea.
9580	Install Cummins injector sleeves .....	58.00 ea.

**Lifter Operations:**

7500	True & sleeve lifter bores (per set).....	420.00 plus sleeves
7510	True lifter bores for larger lifters (no sleeves/per set).....	380.00
7515	Hone lifter bores .....	53.00 set
7520	Fit lifter bores in new block.....	100.00 hr

**Magnaflux Operations:**

6198	Light duty crankshafts (black light inspection).....	35.00
6199	Heavy duty crankshafts (black light inspection).....	53.00
6040	Rods in sets (black light inspection/each).....	9.00 ea.
7600	Light duty block.....	40.00
7605	Medium duty block .....	53.00
7607	Heavy duty block .....	70.00
7610	Cylinder heads (each) or pair.....	24.00
	*Cleaning extra	

**Miscellaneous Operations:**

1009	Welding .....	100.00 hr.
1100	Check compression ratio .....	64.00
8477	Check chamber CC's - one chamber.....	24.00
8478	Check chamber CC's - V-8 heads.....	106.00 pr.
9300	Sonic check V-8 block.....	130.00
9305	Sonic check V-6 block.....	100.00
9304	Sonic check 4 cyl. block.....	76.00
9550	Modify oil pump .....	70.00
1107	File fit rings .....	100.00/hr
1105	Check piston to valve clearance .....	100.00/hr

**Pin Fitting Operations:**

7700	Hone pistons to fit pin.....	7.00 ea
7710	Light hone of race rods to fit pins.....	7.00 ea.
7720	Fit pin bushings (up to 1.0").....	12.00 ea.
7730	Fit pin bushings (from 1.0" up to 1.5").....	14.00 ea.
7735	Fit pin bushings (over 1.5") .....	17.00 ea.
7740	Install pin bushings .....	8.00 ea.
7745	Install HD tapered pin bushings .....	18.00 ea.
7750	Hone rod for floating pin (no bushing). Includes drilling.....	13.00 ea.

7810	R & R piston with press fit pins.....	10.00 ea.
7780	Fit king pin bushings (light duty).....	53.00 pr.
7790	Fit king pin bushings (medium duty).....	60.00 pr.
7795	Fit king pin bushings (heavy duty).....	70.00 pr.
7797	Install king pin bushings.....	20.00/spindle
7799	Install & fit pin bushings – V-8 pass & lt. truck.....	105.00/set
7798	Install & fit pin bushings – V-8 race rods.....	116.00/set

**Piston Operations:**

7806	Remove race pistons from rods .....	7.00ea.
7811	Install pistons on rods press fit .....	8.00 ea.
7807	Install race pistons on rods.....	10.00 ea.
7810	R & R pistons on rods .....	10.00 ea.
7805	R & R piston on rod (single).....	20.00 ea.
9500	Fly cut pistons.....	100.00 hr
7815	Debur pistons .....	7.00 ea.

**Porting Cylinder Heads:**

9120	Pocket porting only.....	204.00
9122	Port cylinder heads .....	100.00 / hr.

**Press Operations:**

7910	R & R axle bearing.....	50.00
7920	R & R cam gear.....	39.00
7930	R & R power steering pulley.....	24.00
7940	Front wheel drive spindle .....	64.00 ea
7960	Press parts.....	100.00 hr.

**Pressure Testing:**

8000	Pass. & light truck heads single .....	53.00
8030	Pass. & light truck heads pair .....	77.00
8010	Heavy duty cyl. Heads .....	77.00
8020	Block .....	94.00

**Reface Rocker Arms:**

8100	Single rockers.....	13.00
8110	4 cyl. shafts (disassemble, clean, reface & assemble.).....	81.00
8120	6 cyl. shafts (disassemble, clean, reface & assemble.).....	117.00
8130	V-8 shafts (disassemble, clean, reface & assemble.).....	134.00

**Rocker Studs & Guide Plates:**

8200	R & R press in studs (single).....	30.00
8210	R & R press in studs (sets).....	10.00 ea
8220	Install screw in studs (single).....	30.00
8230	Install screw in studs (sets).....	9.00 ea
8240	Cut to install screw in studs & guide plates (each).....	10.00
	*Extra charge for broken studs	

**Shop Work**

1003	General work.....	100.00 hr.
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## Surfacing Operations:

8300	Check head or block for warpage.....	18.00
<b>Surface Heads</b>		
8401	1 cyl. head or block .....	26.00
8402	2 cyl. ....	53.00
8403	3 cyl. ....	53.00
8404	4 cyl. ....	53.00
8412	4 cyl. medium duty.....	88.00
8414	H-4 head.....	88.00
8405	5 cyl. head .....	60.00
8406	6 cyl. ....	53.00
8407	L-6 medium duty .....	132.00
8416	V-6 pairs .....	88.00
8408	V-8 pairs.....	88.00
8411	V-8 medium duty .....	152.00
8409	V-10 pairs, .....	105.00
8410	Heavy duty (per cyl.).....	36.00
<b>Angle Mill Heads</b>		
8415	(Includes correct intake surface and spot face bolt holes/pr.).....	440.00
<b>Surface Block</b>		
8424	4 cyl. ....	82.00
8426	6 cyl. ....	100.00
8427	L-6 medium duty .....	193.00
8436	V-6 .....	154.00
8428	V-8.....	160.00
8429	V-8 medium duty .....	220.00
8430	Heavy duty (per cyl.).....	46.00
8450	True decks using BHJ fixture.....	209.00
8460	Straighten aluminum heads.....	71.00
8465	Surface 4 or 6cyl. intake manifold.....	46.00
8470	Surface exhaust manifold.....	46.00
8475	Surface intake manifold face on head V8-V6 (per pair).....	82.00
8476	Surface V-8 or V-6 Intake Manifold.....	100.00

## Thread Repair Operations:

8500	Remove broken bolts or studs.....	100.00 hr
8510	Helicoil threads.....	25.00
8515	Helicoil threads 2 or more .....	16.00 ea
8520	Repair spark plug threads.....	40.00 ea

## Valve Jobs Complete:

All complete valve jobs include:

- Disassembly
- Magnafluxing
- Check for warpage
- Check valves & valve guides for wear
- Resurface valves
- Resurface seats using three angles
- Check spring tension
- Reassemble

9000	1 cyl. head or L-head block.....	40.00
9033	1 cyl. 4 VPC .....	58.00
9001	Harley Davidson (per pair).....	70.00
9002	2 cyl. heavy duty head.....	146.00
9003	4 cyl. – 5 valve per cylinder .....	262.00
9004	4 cyl. pass. & lt. truck.....	134.00
9005	4 cyl. OHC (includes R&R cam & lifters).....	158.00
9006	4 cyl. with 3 valve per cylinder.....	198.00



9007	4 cyl. 4 valve/cyl. OHC with puck adjusters.....	380.00
9008	4 cyl. air cooled per cylinder.....	46.00
9009	4 cyl. 4 valve per cylinder.....	240.00
9010	4 cyl. L-head (with adj. lifters).....	320.00
9011	Heavy duty 4 cyl. head.....	175.00
9031	Med. duty 4 valve per cylinder (per cyl.) .....	70.00
9012	Heavy duty 4 valve per cyl. head (per cyl.).....	88.00
9013	5 cyl. 4 valve per cylinder .....	292.00
9015	5 cyl. VW or similar.....	292.00
9016	6 cyl. & V-6 pass. & lt. truck.....	176.00
9017	6 cyl. OHC (inc. R&R cam & lifters) 2 valve per cylinder.....	263.00
9034	L-6 medium duty .....	204.00
9035	L-6 4 VPC medium duty .....	350.00
9038	V-6 DOHC with pucks .....	440.00
9027	V-6 four valve per cylinder.....	292.00
9018	V-6 OHC with puck adjustment (Toyota) .....	362.00
9019	6 cyl. L-head (with adjustable lifters.....	380.00
9020	V-6 heavy duty.....	233.00
9021	6 cyl. heavy duty heads.....	233.00
9022	V-8 pass. & lt. truck.....	176.00
9029	V-8 OHC.....	292.00
9032	V-8 medium duty .....	264.00
9036	V-8 4 VPC medium duty .....	380.00
9023	V-8 heavy duty heads.....	320.00
9024	V-8 L-head (with adjustable lifters) Includes assembly.....	640.00
9037	V-8 L - head no assembly .....	440.00
9025	V-8 competition.....	210.00
9026	V-8 aluminum race head .....	253.00
9028	V-10 lt, truck .....	233.00
9030	V-10 OHC .....	320.00

### Valve Jobs Partial:

9100	Reface valves (single).....	7.00 ea.
9101	Reface valves (sets).....	5.00 ea.
9102	Resurface valve seats (single).....	12.00 ea.
9103	Reface valve seats (sets).....	8.00 ea.
9104	R&R replaceable seats.....	14.00 ea.
9105	Cut for and install seats.....	14.00 ea.
9106	Install seats aluminum head.....	18.00 ea.
9107	R&R replaceable valve guides (cast iron head) single.....	17.00 ea.
9108	R&R replaceable valve guides (cast iron head) sets.....	8.00 ea.
9109	R&R Heavy duty guides.....	10.00 ea.
9110	R&R replaceable valve guides (alum. heads) single.....	17.00 ea.
9111	R&R replaceable valve guides (alum. heads) sets.....	8.00 ea.
9112	Replace integral guides (single).....	17.00 ea.
9113	Replace integral guides in sets.....	8.00 ea.
9114	Cut for PC seals.....	5.00 ea.
9115	Cut for large valve springs.....	5.00 ea.
9116	Set spring heights.....	5.00 ea.
9117	Install & hone Bronze valve guides.....	13.00 ea.
9121	Remove & replace valve seals .....	100.00 / hr.
9118	Hone valve guides .....	8.00 ea.
9119	O Ring head – per cyl. ....	35.00

### Welding:

1009	Welding .....	100.00 per. hr.
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Other machining operations are also available upon request.

We carry a full line of engine parts (high performance & stock) and quality engine kits.